



## TECHNOMIG 240 WAVE 230V



### Overview

#### TECHNOMIG 240 WAVE 230V

cod. 816076

MIG-MAG/FLUX/BRAZING/MMA and TIG DC-Lift multiprocess inverter welding machine controlled by a microprocessor.

The WAVE OS system makes welding operations: customisable to suit customer-specific requirements; traceable and analysable, by saving data via USB; simplified, thanks to synergic adjustment of parameters and the presence of specific programs for the materials to weld.

Features:

- 55 customisable programs,
- continuous and pulsed functioning,
- user-friendly interface with TFT colour screen,
- WAVE OS operating system with pulsed welding programs for specific materials (AB Pulse for aluminium and galvanised metal sheets) and low heat transfer for thin materials (ATC).

Complete with torch, cable and earth clamp.



MMA TIG DC LIFT



1 PH 230V



CE MARKING



MIG-MAG FLUX



COIL 15 kg



EAC CERTIFICATION

### Technical data



SINGLE PHASE MAINS VOLTAGE 230 V



MAX ABSORBED CURRENT 32 A



STEEL WELDING WIRE DIAMETER 0,6 - 1 mm



MAINS FREQUENCY 50 / 60 Hz















ABSORBED CURRENT AT 60% - MAX 16 A



INOX WELDING WIRE DIAMETER 0,8 - 1 mm



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	CURRENT RANGE 20 - 220 A		MAX ABSORBED POWER 5 kW		ALUMINIUM WELDING WIRE DIAM. 0,8 - 1,2 mm
	MAX CURRENT DC (EN 60974-1) 200 @ 20% A		ABSORBED POWER AT 60% 2,3 kW		FLUX CORED WELDING WIRE DIAM. 0,8 - 1,2 mm
	EFFICIENCY 84 V		BRAZING WIRE DIAM. 0,8 - 1 mm		DC CURRENT 100 A
	POWER FACTOR (cosphi) 0,7		MAX NO LOAD VOLTAGE 96 V		D. USABLE ELECTRODES IN DC 1,6 - 4 mm

### Included Accessories

CABLE 25MMQ 3M-WORK CLAMP-DX 50 - 713192

MT25 MIG TORCH 3M - 742183